9. Rear Drum Brake Drum

A: REMOVAL

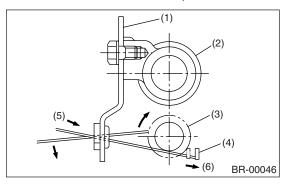
1) Set the vehicle on a lift.

- 2) Loosen the wheel nuts.
- 3) Lift-up the vehicle, and then remove the wheels.
- 4) Release the parking brake.

5) Remove the brake drum from brake assembly.

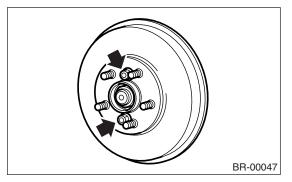
NOTE:

• If it is difficult to remove the brake drum, remove the adjusting hole cover from back plate, and then turn the adjuster assembly pawls using a flat tip screwdriver until brake shoe separates from drum.



- (1) Back plate
- (2) Wheel cylinder
- (3) Adjuster ASSY pawls
- (4) Adjusting lever
- (5) Tightening direction
- (6) Push

• If the brake drum is difficult to remove, drive it out by installing an 8-mm bolt into bolt hole in the brake drum.



B: INSTALLATION

Set the outside diameter of brake shoes less than 0.5 to 0.8 mm (0.020 to 0.031 in) in comparison with inside diameter of brake drum.

C: INSPECTION

1) If the inside surface of brake drum is streaked, correct the surface. And, if it is unevenly worn, taperingly streaked, or the outside surface of brake drum is damaged, correct or replace it.

2) Measure the drum inner diameter. If the inner diameter of drum is outside the service limit, replace the drum.

Drum inner diameter: "L" Standard 228.6 mm (9 in) Service limit 230.6 mm (9.08 in)

