## 3. Front Disc Rotor <br> A: REMOVAL

## 1. 15 INCH TYPE

1) Set the vehicle on a lift.
2) Loosen the wheel nuts.
3) Lift-up the vehicle, and then remove the front wheel.
4) Remove the caliper body and support from housing, and suspend it from strut using a wire.

5) Remove the disc rotor.

NOTE:
If the disc rotor seizes up within the hub, drive the disc rotor out by installing an 8 -mm bolt in holes (B) on rotor.

6) Clean mud and foreign particles from the caliper body assembly and support.

## 2. 16 INCH AND 17 INCH TYPE

1) Set the vehicle on a lift.
2) Loosen the wheel nut.
3) Lift-up the vehicle, and then remove the front wheel.
4) Remove the caliper body from housing and suspend from strut using a wire.

5) Remove the disc rotor from hub.

NOTE:
If the disc rotor seizes up within the hub, drive the disc rotor out by installing an $8-\mathrm{mm}$ bolt in holes B on rotor.

6) Clean mud and foreign particles from the caliper body assembly and support.

## B: INSTALLATION

1) Install the disc rotor.
2) Install the caliper body and support to housing.

Tightening torque:

## Except 17 inch type:

80 N•m ( $8.2 \mathrm{kgf}-\mathrm{m}, 59 \mathrm{ft}-\mathrm{lb})$
17 inch type:
155 N•m (15.8 kgf-m, $114.3 \mathrm{ft}-\mathrm{Ib})$
3) Install the wheel.

## C: INSPECTION

1) Check bearing axial end play and hub runout before disc rotor runout limit inspection. <Ref. to DS22, INSPECTION, Front Axle.>
2) Secure the disc rotor by tightening five wheel nuts.
3) Set a dial gauge 10 mm ( 0.39 in ) inward of rotor outer perimeter. Turn the disc rotor to check runout. If the disc rotor runout is above specified value, replace the disc rotor.


## Disc rotor runout limit:

### 0.075 mm ( 0.0030 in )

4) Set a micrometer 10 mm ( 0.39 in ) inward of the rotor outer perimeter, and then measure the disc rotor thickness. If the thickness of disc rotor is outside the service limit, replace the disc rotor.


|  |  | Standard <br> value | Service <br> limit | Disc outer <br> dia. |
| :--- | :---: | :---: | :---: | :---: |
| Disc rotor <br> thickness A | $15^{\prime \prime}$ | 24 mm <br> $(0.94 \mathrm{in})$ | 22 mm <br> $(0.87 \mathrm{in})$ | 277 mm <br> $(10.91 \mathrm{in})$ |
|  |  | 22 mm <br> $(0.87 \mathrm{in})$ | 294 mm <br> $(11.57 \mathrm{in})$ |  |
|  | $17^{\prime \prime}$ | 30 mm <br> $(1.18 \mathrm{in})$ | 28 mm <br> $(1.10 \mathrm{in})$ | 326 mm <br> $(12.83 \mathrm{in})$ |

