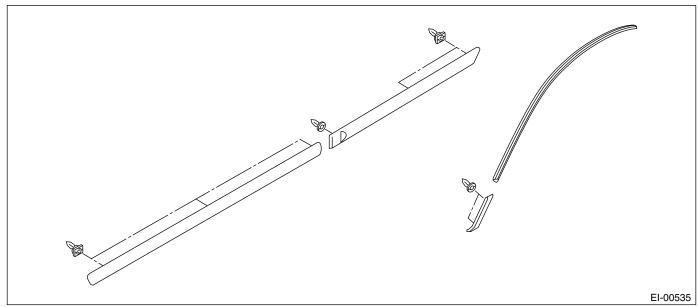
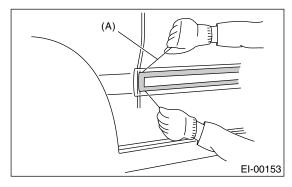
## 12.Protector

### A: REMOVAL

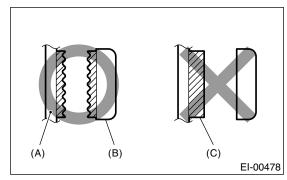


1) Slide in a thin thread (A) of 0.8 mm (0.031 in) diameter or less (fishing line etc.) between body and protector, and then remove the protector detaching double-sided tape. Remove the protector using clip remover.



#### NOTE:

- To optimize the effect of solvent, slide the thread along the body without removing the double-sided tape on surface of body and spoiler.
- If it is difficult to detach the double-sided tape, warm up to approx. 40°C (104°F).
- If the double-sided tape remains thick on surface due to interfacial peeling, apply the solvent after slicing off the double-sided tape using a cutter.



- (A) Panel
- (B) Spoiler
- (C) Double-sided tape
- 2) Adhere the masking tape around the double-sided tape remaining on surface of body and spoiler.
- 3) Apply the solvent uniformly on double-sided tape using a brush.

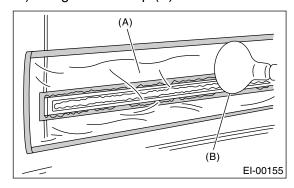
#### **CAUTION:**

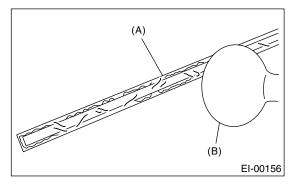
- Do not use the solvent to body which is repaired with lacquer paint.
- Wipe off immediately when the solvent is touched on surface of body and spoiler.

#### Solvent:

3M 8907 or equivalent

4) Cover the area where solvent is applied using plastic wrap (A), and then heat the double-sided tape for 5 to 10 minutes in 40 to 60°C (104 to 140°F) using a heat lamp (B).





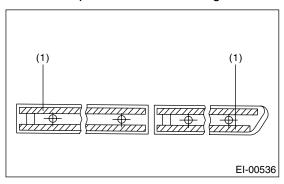
#### **CAUTION:**

Do not heat the double-sided tape until the surface becomes white and excessively dried.

- 5) Remove the double-sided tape using a plastic spatula.
- 6) After completely removing the double-sided tape, detach the masking tape and clean the surface using a cotton cloth waste damped with white gasoline.

#### **B: INSTALLATION**

1) Apply the primer to protector surface where the double-sided tape is adhered, and then adhere the double-sided tape as shown in the figure.



(1) Double-sided tape; thickness: 1.2 mm (0.047 in), width: 5 mm (0.197 in)

#### Primer:

3M K-500 or equivalent

# Double-sided tape: 3M 5531-5 or equivalent

2) Heat the adhering part using a heat lamp. Body side: 40 — 60°C (104 — 140°F) Protector side: 20 — 30°C (68 — 86°F)

3) Detach the double-sided tape backing sheet, align to clip position, and then adhere to body using care to avoid air entering.

#### **CAUTION:**

To keep the adhesion, do not wash the vehicle within 24 hours.