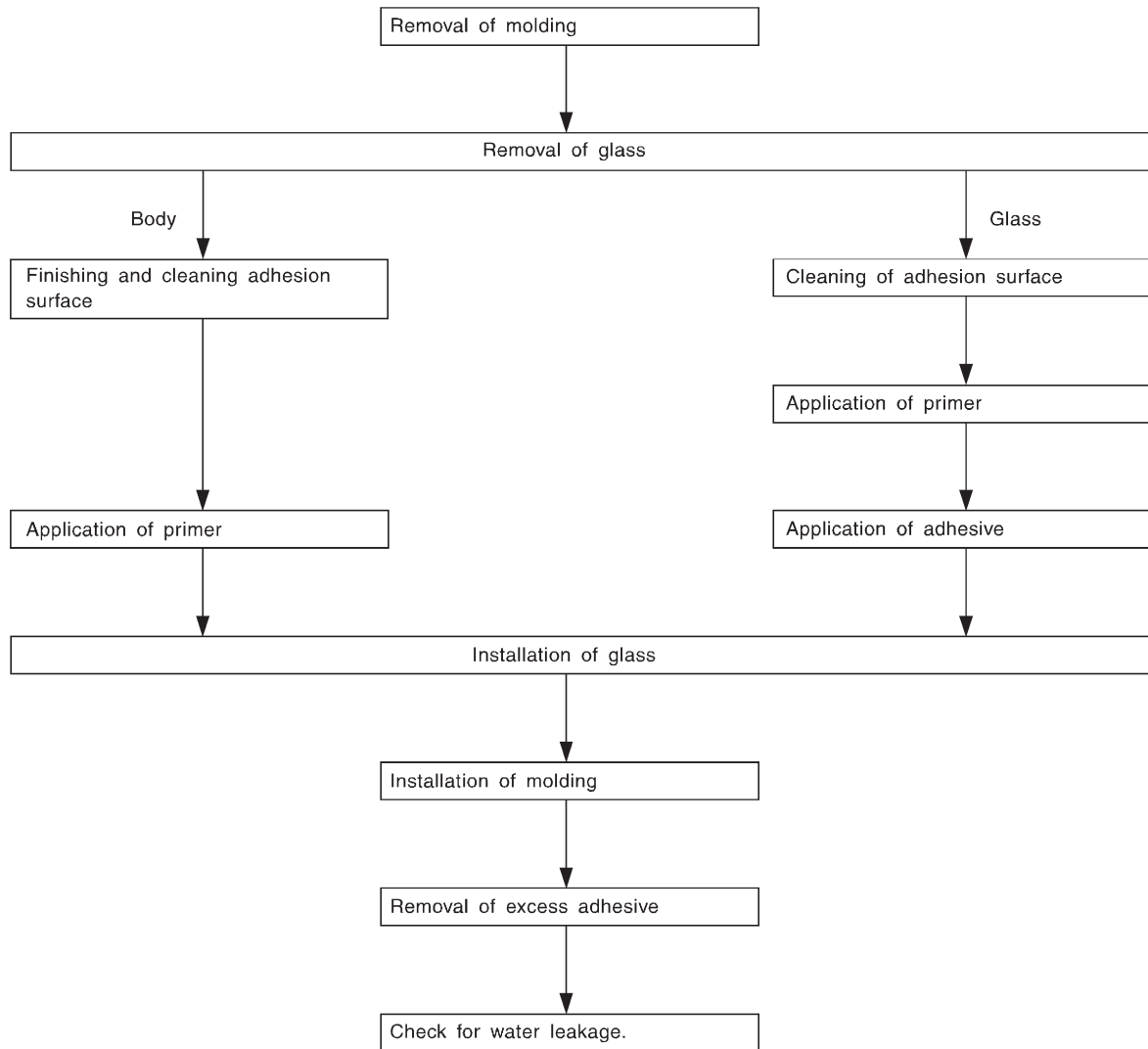


4. Procedure Chart for Removal and Installing Window Glass

A: REMOVAL AND INSTALLATION



H5M0914A

1. MATERIALS REQUIRED FOR APPLICATION

Description	Remarks
Repair adhesive set ● Cartridge of single-liquid urethane adhesive ● Primer for glass and body	Sunstar No. 580 or Essex Chemical Corp's Urethane E Sunstar No. 435-580
Windshield knife or piano wire	For cutting windshield
Sealant gun	For applying adhesive
Suction cups	For holding glass
Putty knife	For finishing adhesion surface and cutting spacer
Sponge	For applying primer
Gauze or cloth	For cleaning
Alcohol or white gasoline	For cleaning adhesion surface
Tape	For preventing damage to painted surface

5. Windshield

A: REMOVAL

1. USING WINDSHIELD KNIFE

The following procedure for the front windshield can also be applied to other window glass.

- 1) Remove wiper arm and cowl panel.
- 2) Remove roof molding and front window molding upper.
- 3) Remove glass:
 - (1) Put protective tape on body to prevent damage.
 - (2) Apply soapy water to the surface of the adhesive agent so the knife blade slides smoothly.
 - (3) Cut off excess adhesive agent.
 - (4) Put windshield knife into layer of adhesive.
 - (5) Cut adhesive layer with the windshield knife.

CAUTION:

- Keep knife edge along glass surface and end face.
- When first putting knife into layer of adhesive, select point with wide gap between body and glass.

