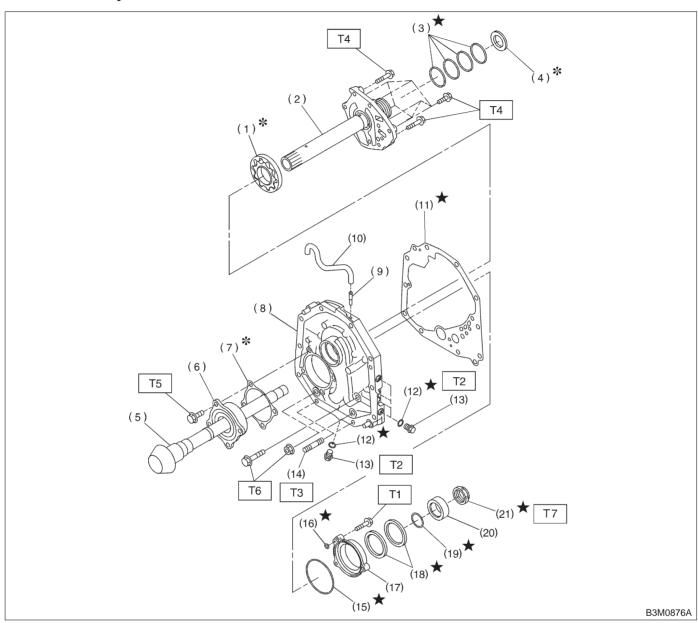
COMPONENT PARTS

2. Oil Pump



- (1) Oil pump rotor
- (2) Oil pump cover
- (3) Seal ring
- (4) Thrust needle bearing
- (5) Drive pinion shaft
- (6) Roller bearing
- (7) Shim
- (8) Oil pump housing
- (9) Nipple
- (10) Air breather hose
- (11) Gasket

- (12) O-ring
- (13) Test plug
- (14) Stud bolt
- (15) O-ring
- (16) O-ring
- (17) Oil seal retainer
- (18) Oil seal
- (19) O-ring
- (20) Drive pinion collar
- (21) Lock nut

Tightening torque: N-m (kg-m, ft-lb)

T1: 7±1 (0.7±0.1, 5.1±0.7)

T2: 13±1 (1.3±0.1, 9.4±0.7)

T3: 18±5 (1.8±0.5, 13.0±3.6)

T4: 25±2 (2.5±0.2, 18.1±1.4)

T5: 39±3 (4.0±0.3, 28.9±2.2)

T6: 41±3 (4.2±0.3, 30.4±2.2)

T7: 121±5 (12.3±0.5, 89.0±3.6)

MEMO: