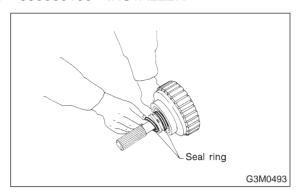
## **3-2** [W21A0] 21. Transfer Valve Body

11) Coat the seal ring with vaseline, and install it in the seal ring groove of the shaft.

#### CAUTION:

Do not expand the seal ring excessively when installing.

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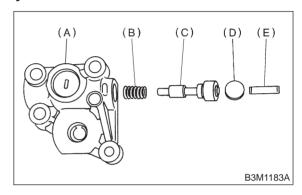


# 21. Transfer Valve Body A: DISASSEMBLY

- 1) Separate duty solenoid C (transfer) and transfer valve body.
- 2) Remove the stopper plate and pry out the plug with a screwdriver. Then extract the spring and transfer control valve together.

#### **CAUTION:**

Be careful not to damage the valve and valve body.



- (A) Transfer valve body
- (B) Return spring
- (C) Transfer control valve
- (D) Plua
- (E) Stopper plate

# **B: INSPECTION**

Check each component for harmful cuts, damage, or other faults.

### C: ASSEMBLY

To assemble, reverse the removal sequence.

#### NOTE:

Make sure the valve slides smoothly after assembling.